

## TDS技术数据表 Technical Data Sheet

### NX-90 双组份水性胶 Two-component Water-based Adhesive

产品编号 Product Number	NX-90	制表人 Data Sheet maker	涂苏青 Tu Suqing	制表日期 Date	2026年1月
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### 一、产品用途与特性 Product Usage and Characteristics

本产品一般用于EVA、皮革、橡胶、尼龙、PU、PVC等材料接著，符合环保要求，高固成份，初期力接着剂强。

This product is generally used for bonding materials such as EVA, leather, rubber, nylon, PU, and PVC. It meets environmental requirements, features high solid content, and provides strong initial bonding strength.

### 二、产品技术指标 Product Technical Indicators

产品型号 Production Number	NX-90
外观 Appearance	乳白色粘稠液体 Milky viscous liquid
干燥条件 Drying conditions	65±5°C 5-6分 65±5°C 5-6 Mins
粘度 (25°C) Viscosity	7000-8500CPS
储存期 (5-35°C) Storage period	6个月 (5-35°C) 6 months

### 三、产品使用指引 Product Usage Guidelines

1. 使用前 请添加5-6%水性胶专用硬化剂，需用机器搅拌混合均匀 (200-300rpm速度搅拌10分钟左右)

Please add 5-6% special hardener for water-based adhesive before use, and mix evenly with machine (stir at 200-300rpm for about 10 minutes).

2. 用毛刷或白色棉布均匀涂刷于鞋材表面。

Brush evenly on the surface of shoes with a brush or white cotton cloth.

3. 烘干时胶膜为透明色贴合效果佳。

When drying, the adhesive film is transparent and has a good fit effect.

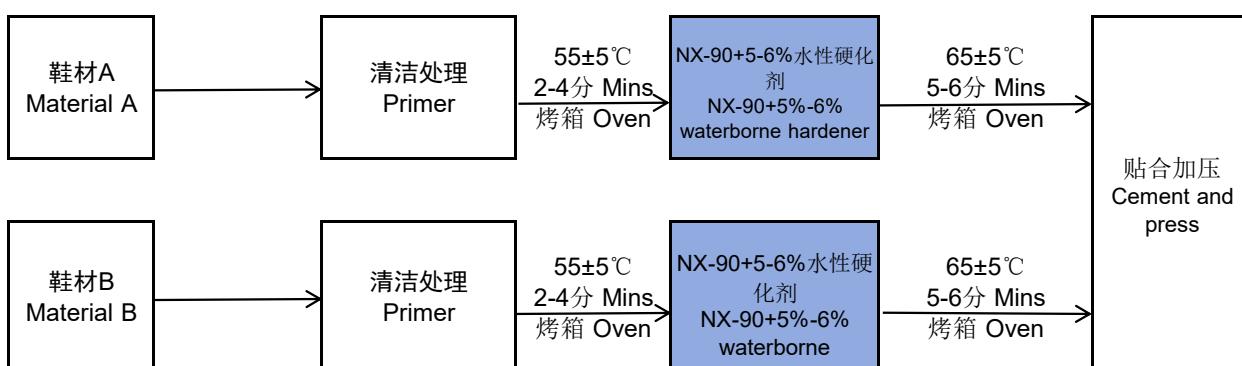
4. 加入硬化剂后，最佳效果2H用完。

After add the hardener, please used up within 2 hours.

5. 不同材质干燥条件不同，依实际情况确定。

The drying conditions of different materials are different, which shall be determined according to the actual situation.

### 四、使用流程 Application Process



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### 五、注意事项 Attention:

1.准确辨别材质，选用适用的产品。

Accurately identify the material and choose the appropriate products.

2.大量使用前先试胶确认。

Please do the adhesive trial SOP confirmation before mass production.

3.储存于阴凉处，避免阳光直接辐射，适用温度5-35°C。

Store in a shade place, avoid direct sunlight, and keep at a temperature between 5-35°C.

4.该物质内含微量有机溶剂，远离火源、食品，贮存容器应密封。

This product contains trace amounts of organic solvent. Keep away from fire and food, and ensure the storage container is tightly sealed.

5.上述储存条件下，使用期限6个月，超过储存期，必须经过详细物理测试确认后方可使用。

Under the above storage conditions, the period is 6 months. Beyond the storage period, it can only be used after detailed physical test and confirmation.

6.操作人员须佩戴个人防护用品。

Operators must wear personal protective equipment.

7.详细资料请参照MSDS资料。

Please refer to MSDS for details.