



## 单组份水性胶

Single component water-based glue

### 基本物性 • BASIC PROPERTIES

主要成份： 水54-55% 聚氨酯树脂45-46%	Composition: Water54-55% polyurethane resin45-46%
外观： 乳白色粘液	Appearance: Milky viscous liquid
固成份：45-46%	Solid content：45-46%
粘度 (25°C), 4#30rpm： 9000-11000cps	Viscosity(25°C), 4#30rpm： 9000-11000cps
PH：7-9	PH：7-9
保存期限：6个月	Shelf life:Six months

### 用途 • APPLICATIONS

水性胶粘剂，广泛用于鞋底加工和成型。  
Water base PU adhesive. General application for sole manufactureand assembly.

### 特性 • PROPERTIES

单组份使用，无需添加固化剂。  
One component system, no need to use with hardener.  
耐黄变  
Good yellow resistance.  
初期接着力佳  
Excellent initial bonding performance.

### 流程 • APPLICATION PROCESS

使用前，建议搅拌均匀，打开桶盖搅拌8分钟，搅拌时需形成层流的漩涡，并不外露浆叶。  
Before use, open the barrel lid and stir evenly for 8 minutes. When stirring, a laminar vortex should be formed without exposing the blades.  
鞋面材料处理后，应充分干燥，再喷/刷涂  
After the upper material treatment, it should be thoroughly dried before spraying/brushing.



## 双组份水性胶

Water-based glue with hardener

### 基本物性 • BASIC PROPERTIES

主要成份： 水50-55% 聚氨酯树脂45-46%	Composition: Water50-55% polyurethane resin45-46%
外观： 乳白色粘液	Appearance: Milky viscous liquid
固成份：45±2% 50±2%	Solid content：45±2% 50±2%
粘度 (25°C), 4#30rpm： 9000-11000cps	Viscosity(25°C), 4#30rpm： 9000-11000cps
PH：7-9	PH：7-9
保存期限：6个月	Shelf life:Six months

### 用途 • APPLICATIONS

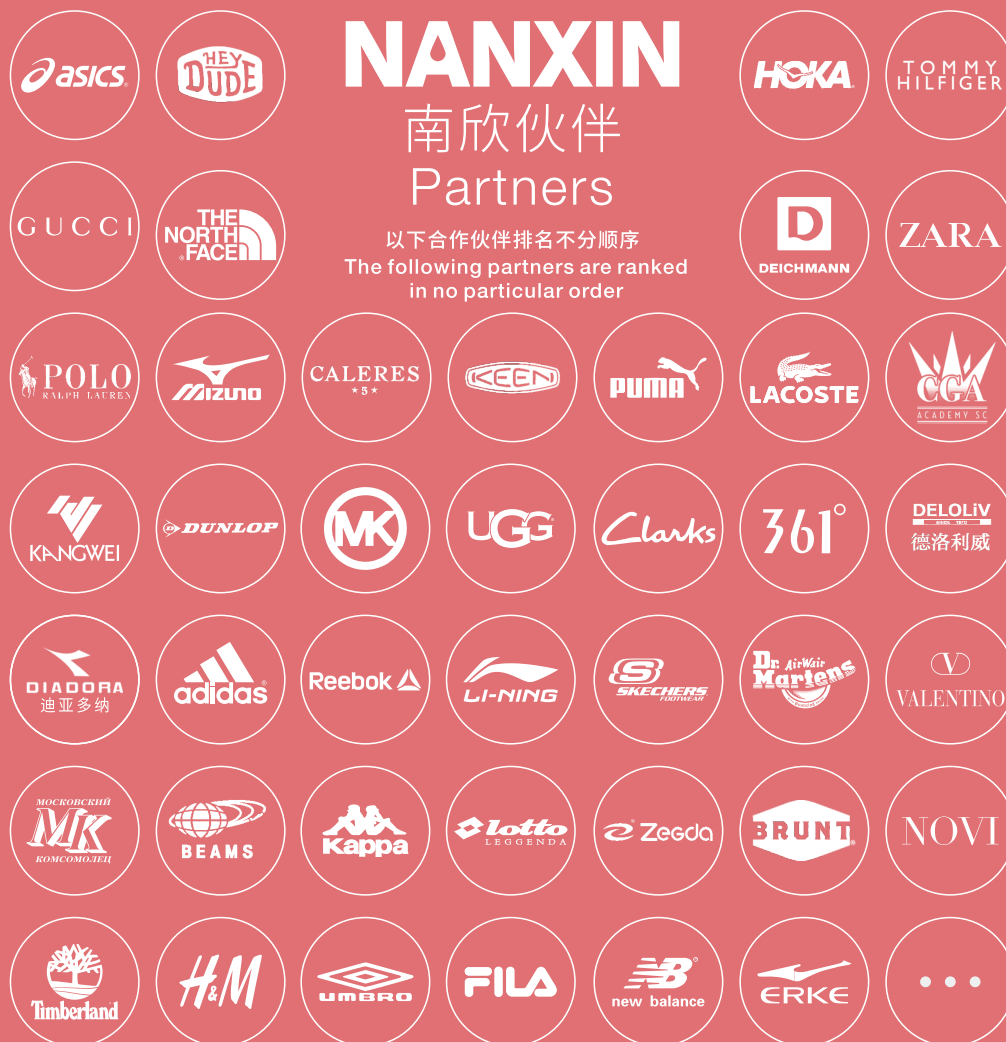
水性胶粘剂，广泛用于鞋底加工和成型。  
Water base PU adhesive. General application for sole manufactureand assembly.

### 特性 • PROPERTIES

双组份使用，添加固化剂。  
Two component system, adding hardener for use.  
耐黄变  
Good yellow resistance.  
初期接着力佳  
Excellent initial bonding performance.

### 流程 • APPLICATION PROCESS

使用前，建议搅拌均匀，打开桶盖搅拌8分钟，搅拌时需形成层流的漩涡，并不外露浆叶。  
Before use, open the barrel lid and stir evenly for 8 minutes. When stirring, a laminar vortex should be formed without exposing the blades.  
鞋面材料处理后，应充分干燥，再喷/刷涂  
After the upper material treatment, it should be thoroughly dried before spraying/brushing.



南欣与伙伴在各自的专业领域进行无障碍的分享与共同探索，建立与环境友善的供应链体系，协助客户创造业绩与影响力的突破和提升，一起奔向可持续发展的未来。

NanXin Holdings and its partners engage in accessible sharing and joint exploration in their respective professional fields, establish an environmentally friendly supply chain system, assist customers in creating breakthroughs and enhancing their performance and influence, and work together towards a sustainable future.



南欣  
NANXIN  
WATER BASED GLUE

水性胶 用南欣  
Nanxin-First option  
for Water-based Glue



## 关于南欣

中国.南欣 NANXIN 品牌为南欣控股有限公司旗下专业鞋用胶粘剂系列产品的独立品牌。  
南欣自2003 年创立，2008年实施品牌发展战略，2013 年创立江西省吉安迅达科技有限公司，成为产能万吨的生产基地。廿年来，南欣矢志不渝地专注于鞋用胶粘剂的研发生产，服务于中国及全球制鞋企业，适应制鞋产业全品类粘合需求，为鞋子的舒适、健康提供技术保障。

南欣多年制鞋产业服务经验及持续的研发，形成了多系列、多品类的产品特色，主要产品包括胶水、粘剂、表面处理剂、硬化剂及新型无三苯系列产品，在新一代水性，环保节能，环保喷胶和机器人智能喷涂都有着卓越地贡献。产品使用范围覆盖到国内外等众多知名品牌，也服务于手袋、箱包、家具、及建筑工程单位等领域。

南欣致力于环境友好性企业，对环境的尊重及对自然的感激与关爱，南欣责无旁贷。对使用者健康负责，为客户企业的环境和空气负责，是南欣的绿色宣言和使命。

吉安迅达拥有万余平方米的现代化生产车间及多条国外引进的自动化生产线，完善的实验室。强大的产能和研发能力为制鞋产业提供着不断的产品支持，同时与德国Bayer、日本旭化成、电化、东曹、中国的万华、华峰和台湾地区的永成及美国、西班牙等其他海内外公司，有着密切的原材料和技术合作。

“创新，环保，科技，服务”始终是南欣发展的核心价值观。南欣品牌期待与你共同为全球制鞋产业的进步，共同奉献技术与力量。

## About NANXIN

NANXIN brand is an independent brand of professional shoe adhesive series products under NanXin Holding Co., Ltd.

NanXin was founded in 2003, implemented a brand development strategy in 2008, and founded Jiangxi Ji'an XunDa Technology Co., Ltd. in 2013, becoming a production base with a production capacity of tens of thousands of tons. For the past 20 years, NanXin has been dedicated to the research and development and production of shoe adhesives, serving Chinese and global shoe manufacturing enterprises, adapting to the full range of cement needs in the shoe industry, and providing technical support for the comfort and health of shoes.

NanXin has many years of service experience and continuous research and development in the shoe industry, forming a series and category of product features. Its main products include glue, adhesives, surface treatment primer, hardener, and new non-benzene series products. It has made outstanding contributions in the new generation of water-based glue, environmentally friendly and energy-saving spry glue and glue spray machine. The product covers many well-known brands both domestically and internationally, and also serves fields such as handbags, luggage, furniture, and construction units.

NanXin is committed to becoming an environmentally friendly enterprise, duty-bound to respect the environment, show gratitude and care for nature. Responsible for the health of users, the environment and air of customer enterprises, is NanXin's green declaration and mission.

Ji'an XunDa has a modern production workshop of over 10000 square meters, multiple imported automated production lines, and a complete laboratory. Strong production capacity and R&D capability provide continuous product support for the shoemaking industry. At the same time, it has close raw materials and technical cooperation with Bayer of Germany, Asahi Kasei of Japan, Dianhua, Dongcao, Wanhua and Huafeng of China, Yongcheng of Taiwan, the United States, Spain and other companies at home and abroad.

“Innovation, environmental protection, technology and service” have always been the core values of NanXin's development. NanXin brand looks forward to working with you to contribute technology and strength to the progress of the global shoe industry.

## 选择水性胶的6大理由

### 1 未来趋势

水性胶已经成为鞋业界的趋势，各大品牌均已成功应用其生产，其稳定性、剥离力、耐热性等参数等已经能完全满足粘合需求。

### 2 顺畅呼吸

降低VOC排放量，极大的保护了员工的健康，同时减少了有害气体的排放，良好的工作环境使工作团队更稳定。

### 3 成本优势

只刷一遍胶水的工艺特点极大的降低了材料成本。一公斤水性胶可以生产女鞋男鞋共150双左右，运动鞋共75双左右。规模型企业优势更为显著。

### 4 高美誉度

企业使用水性胶可以提升本厂在同行业中的声誉，使接单更容易；同时大幅降低由于防火防爆等而投入的成本；更加符合政策法规的要求，规避环境保护的法规风险，有利于工厂的持续发展。

### 5 后期拉力

水性胶与油性胶相比，水性胶一年后拉力与油性产品无差别，表现的都是非常优良；在耐热、耐老化和耐水性方面都没有降低，足以达到客户的要求。

### 6 耐热性、耐水解

水性胶与油性胶相比，在耐热性、耐水解方面与油性产品相比差别不明显，完全可以替代油性产品。

### 1 Future Trends

Water-based glue have become a trend in the footwear industry, and many major brands have successfully applied them in production. The stability, peel strength, heat resistance, and other parameters can fully meet the bonding needs in shoe production.

### 2 Breathing healthy

Reducing VOC emissions greatly protects employees' health while reducing harmful gas emissions. A good working environment makes the work team more stable.

### 3 Cost advantage

The process feature of only brushing the glue once greatly reduces material costs. One kilogram of water-based glue can produce about 150 pairs of women and men shoes, or 75 pairs of sports shoes.The advantages of large-scale enterprises are more significant.

### 4 High reputation

The use of water-based glue by enterprises can enhance the reputation of factory in the shoe industry, making it easier to receive orders; At the same time, significantly reduce the costs incurred due to fire and explosion prevention;More in line with the requirements of policies and laws, avoiding regulatory risks related to environmental protection. Conducive to the sustainable development of the factory.

### 5 Tensile force

Compared with oil-based glue, water-based glue show no difference in tensile strength after one year compared to oil-based products. There has been no decrease in heat resistance, aging resistance, and water resistance which is sufficient to meet the customer's requirements.

### 6 Heat resistance & Hydrolysis resistance

Compared with solvent-based glue, water-based glue show no significant difference in terms of heat resistance and hydrolysis resistance. It can completely replace solvent-based products.

## 南欣控股分支机构



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