

单组分水性胶
Single-component water-based adhesive

基本物性 • BASIC PROPERTIES

主要成份： 水54-55% 聚氨酯树脂45-46%	**Composition:** Water54-55% polyurethane resin45-46%
外观： 乳白色粘液	**Appearance:** Milky viscous liquid
固成份：45-46%	**Solid content：45-46%**
粘度 (25℃), 4#30rpm： 9000-11000cps	**Viscosity(25℃), 4#30rpm：** 9000-11000cps
pH：7-9	**pH：7-9**
保存期限：6个月	**Shelf life:Six months**

用途 • APPLICATIONS

水性胶粘剂，广泛用于鞋底加工和成型。
Water-based adhesive. General application for sole manufactureand assembly.

特性 • PROPERTIES

单组分使用，无需添加固化剂。
One component system, no need to use with hardener.

耐黄变。
Good yellowing resistance.

初期接着力佳。
Excellent initial bonding performance.

流程 • APPLICATION PROCESS

使用前，建议搅拌均匀，打开桶盖搅拌8分钟，搅拌时需形成层流的漩涡，并不外露桨叶。
Before use, open the barrel lid and stir evenly for 8 minutes. When stirring, a laminar vortex should be formed without exposing the blades.

鞋面材料处理后，应充分干燥，再喷/刷涂。
After the upper material treatment, it should be thoroughly dried before spraying/brushing.

双组分水性胶
Two-component water-based adhesive

基本物性 • BASIC PROPERTIES

主要成份： 水50-55% 聚氨酯树脂45-46%	**Composition:** Water50-55% polyurethane resin45-46%
外观： 乳白色粘液	**Appearance:** Milky viscous liquid
固成份：45±2%　50±2%	**Solid content：45±2%　50±2%**
粘度 (25℃), 4#30rpm： 9000-11000cps	**Viscosity(25℃), 4#30rpm：** 9000-11000cps
pH：7-9	**pH：7-9**
保存期限：6个月	**Shelf life:Six months**

用途 • APPLICATIONS

水性胶粘剂，广泛用于鞋底加工和成型。
Water-based adhesive.General application for sole manufactureand assembly.

特性 • PROPERTIES

双组分使用，添加固化剂。
Two component system, adding hardener for use.

耐黄变。
Good yellowing resistance.

初期接着力佳。
Excellent initial bonding performance.

流程 • APPLICATION PROCESS

使用前，建议搅拌均匀，打开桶盖搅拌8分钟，搅拌时需形成层流的漩涡，并不外露桨叶。
Before use, open the barrel lid and stir evenly for 8 minutes. When stirring, a laminar vortex should be formed without exposing the blades.

鞋面材料处理后，应充分干燥，再喷/刷涂。
After the upper material treatment, it should be thoroughly dried before spraying/brushing.



南欣伙伴
Partners

以下合作伙伴排名不分顺序
The following partners are ranked in no particular order

南欣与伙伴在各自的专业领域进行无障碍的分享与共同探索，建立与环境友善的供应链体系，协助客户创造业绩与影响力的突破和提升，一起奔向可持续发展的未来。

NanXin Holdings and its partners engage in accessible sharing and joint exploration in their respective professional fields, establish an environmentally friendly supply chain system, assist customers in creating breakthroughs and enhancing their performance and influence, and work together towards a sustainable future.

NANXIN
南欣

WATER-BASED ADHESIVE

水性胶 用南欣
NANXIN-The First Option For Water-based Adhesive

关于南欣

“南欣”为南欣控股有限公司旗下专业鞋用胶粘剂系列产品的独立品牌。

南欣自1998年创立，2008年实施品牌发展战略，2013年创立江西省吉安迅达科技有限公司，并建设成为产能数万吨的生产基地。二十多年来，南欣矢志不渝地专注于鞋用胶粘剂的研发生产，致力于成为世界级一流胶粘剂高效服务商，服务于中国及全球制鞋企业，满足制鞋产业全品类粘合需求，为鞋子的舒适、健康提供技术保障。

南欣多年制鞋产业服务经验及持续的研发，形成了多系列、多品类的产品特性，主要产品包括胶水、胶粘剂、处理剂、硬化剂及新型无三苯系列产品，在新一代水性，环保节能，环保喷胶和机器智能喷涂领域都有着卓越的贡献。南欣产品使用范围覆盖到国内外等众多知名品牌，也服务于手袋、箱包、家具、及建筑工程单位等领域。

南欣致力于成为环境友好性企业，对环境的尊重及对自然的保护，南欣责无旁贷。对使用者健康负责，为客户企业的环境和空气负责，是南欣的绿色宣言和使命。

位于江西省吉安市的吉安迅达科技有限公司拥有着万余平方米的现代化生产车间及多条国外引进的自动化生产线和完善的实验室。其强大的产能和研发能力为南欣提供着不断的技术支持，同时其与德国Bayer、日本旭化成、电化、东曹、中国的万华、华峰和台湾地区的永成及美国、西班牙等其他海内外公司一直有着密切的原材料和技术合作。

“创新，环保，科技，服务”始终是南欣发展的核心价值观。南欣期待与你共同为全球制鞋产业的进步，共献技术与力量。

About NANXIN

“NANXIN” is an independent footwear adhesive brand under NANXIN HOLDINGS CO.,LTD.

Founded in 1998, Nanxin launched its brand development strategy in 2008 and established JIAN SCHINDLER TECHNOLOGIES CO., LTD in 2013, building a large-scale production base with an annual capacity of tens of thousands of tons. For over 20 years, Nanxin has focused on the R&D and manufacturing of adhesives for the footwear industry, committed to providing efficient, high-quality bonding solutions for footwear manufacturers worldwide and meeting the full range of application needs.

Nanxin has built a strong reputation through years of service to the global footwear industry. Our product portfolio includes adhesives, primers, hardeners, cleaners and benzene-free solutions, with leading innovations in water-based series products, eco-friendly spray adhesives, and intelligent robotic spraying. Nanxin products are trusted by well-known brands worldwide and are also used in handbags, furniture, sports, material and construction industries.

Nanxin is committed to environmental responsibility and people’s health. With modern facilities, advanced automated production lines, and partnerships with leading global material suppliers, we continue to support the industry with high-quality, sustainable adhesive technologies.

Located in Ji’an, Jiangxi Province, JIAN SCHINDLER TECHNOLOGIES CO., LTD operates a modern production facility of over 10,000 m², equipped with advanced automated production lines and laboratories, and maintains long-term technical cooperation with leading global chemical suppliers in Europe, Japan, China, Taiwan, and the United States.

Driven by the core values of Innovation, Sustainability, Technology, and Service, Nanxin is committed to supporting the continuous progress of the global footwear industry.











选择水性胶的6大理由

1 未来趋势

水性胶已经成为鞋业界的趋势，各大品牌均已成功应用其生产，其稳定性、剥离力、耐热性等参数等已经能完全满足粘合需求。

2 顺畅呼吸

降低VOC排放量，极大的保护了员工的健康，同时减少了有害气体的排放，良好的工作环境使工作团队更稳定。

3 成本优势

只刷一遍胶水的工艺特点极大的降低了材料成本。一公斤水性胶可以生产女鞋男鞋共150双左右，运动鞋共75双左右。规模型企业优势更为显著。

4 高美誉度

企业使用水性胶可以提升本厂在同行业中的声誉，使接单更容易； 同时大幅降低由于防火防爆等而投入的成本；更加符合政策法令的要求，规避环境保护的法规风险，有利于工厂的持续发展。

5 后期拉力

水性胶与油性胶相比，水性胶一年后拉力与油性产品无差别，表现的都是非常优良；在耐热、耐老化和耐水性方面都没有降低，足以达到客户的要求。

6 耐热性、耐水解

水性胶与油性胶相比，在耐热性、耐水解方面与油性产品相比差别不明显，完全可以替代油性产品。

6 Reasons to choose water-based adhesive

1 Future trends

Water-based adhesive have become a trend in the footwear industry, and many major brands have successfully applied them in production. The stability, peel strength, heat resistance, and other parameters can fully meet the bonding needs in shoe production.

2 Healthy breathing

Reducing VOC emissions greatly protects employees' health while reducing harmful gas emissions. A good working environment makes the work team more stable.

3 Cost advantage

The process feature of only brushing the glue once greatly reduces material costs. One kilogram of water-based adhesive can produce about 150 pairs of women and men shoes, or 75 pairs of sports shoes.The advantages of large-scale enterprises are more significant.

4 High reputation

The use of water-based adhesive by enterprises can enhance the reputation of factory in the shoe industry, making it easier to receive orders; At the same time, significantly reduce the costs incurred due to fire and explosion prevention;More in line with the requirements of policies and laws, avoiding regulatory risks related to environmental protection. Conducive to the sustainable development of the factory.

5 Long-term bond strength

Compared with solvent-based adhesives, water-based adhesives show no significant difference in bond strength after one year. They maintainexcellent heat resistance, aging resistance, and water resistance, fullymeeting customer requirements.

6 Heat resistance & hydrolysis resistance

Compared with solvent-based adhesive, water-based adhesive show no significant difference in terms of heat resistance and hydrolysis resistance. It can completely replace solvent-based products.

南欣控股分支机构

全国免费服务热线
National Free Service Hot Line
4008393139
www.nanxinchemical.com
E-mail:nanxin@nanxinchemical.com

吉水县南欣化工有限公司
JISHUI NANXIN CHEMICAL CO.,LTD
地址：江西省吉安市吉水县城西工业区
Add：West Industrial Zone, Jishui County, Ji 'an City, Jiangxi Province
Tel：0796-3231396 Fax：0796-3281102
Phone No.: +86-13662922252
E-mail:nanxin@nanxinchemical.com
联系人Contact：周国民 Guomin Zhou

吉安迅达科技有限公司
JIAN SCHINDLER TECHNOLOGIES CO., LTD
地址：江西省吉安市吉水县城西工业区
Add：West Industrial Zone, Jishui County, Ji 'an City, Jiangxi Province
Tel：0796-3231396 Fax：0796-3281102
Phone No.: +86-13662922252
E-mail:nanxin@nanxinchemical.com
联系人Contact：周国民 Guomin Zhou

东莞南欣新材料科技有限公司
DONGGUAN NANXIN NEW MATERIAL TECHNOLOGY CO.,LTD
地址：广东省东莞市南城区蛤地大新路天街创意园1栋406
Add：No. 406, Building 1, Creative Park of TianJie, DaXin Road, GeDi District, NanCheng District, DongGuan, GuangDong,China
Tel：0769-88331103 Fax：0769-88331102
Phone No.: +86-13423319395
联系人Contact：周文武 Mark Zhou

香港南欣实业有限公司
NANXIN(HK) INDUSTRIAL COMPANY
地址：香港九龙旺角烟厂街9号兴发大厦2201室
Add：Unit 2201 22/F Prosper Comm Bldg 9 Yin Chong ST KL Hongkong
E-mail:nanxin@nanxinchemical.com
Tel：(+86 852)93140141

越南南方华隆有限公司
SOUTHERN VN HUALONG COMPANY LIMITED
地址：胡志明市安富区安富 18 街 U&I 安富住宅区 D45 座 LK-D 地段
Add: block D45,Lot LK-D,U&I An Phu Residential Area, An Phu 18 street,An Phu Ward,Thuan An CiTy, Binh Duong Province,Viet Nam.
Phone No.: 0937139809
联系人Contact: 戴学勤 Xueqin Dai

越南华庆投资贸易有限公司
HOA KHANH TRADING INVESTMENT COMPANY LIMITED
地址：越南海防市吴权坊 34/6/39/278 号
Add: No 34/6/39/278 Da Nang Street, Ngo Quyen ward, Hai Phong City.
Tel：84-02258830930
Phone No.:0904160988
联系人Contact：唐安斌 Anbin Tang

NANXIN’s branches

印度南欣有限公司
NANXIN INDIA DEVELOPMENT AND CO
地址：印度, 泰米尔纳德邦,蒂鲁帕瑟, 安布尔,坎德拉帕利路156-158号
Add:No: 156,157,158. J J Nagar,Kandrampalli Road, Thuthipet-635811Ambur- Tk, Tirupathur Dts, Tamil Nadu , India.
MOil Basedile: 9080458809/9944556130
联系人Contact：Mr.Vilwa

柬埔寨华隆南欣树脂有限公司
HUALONGNANXIN CHEMICAL CO., LTD.
地址:柬埔寨金边市4号路18公里新世界二期5KB街80号房
Add: No. 80,5KB Street, New World Phase 2, Km18, National Road 4, Phnom Penh, Cambodia
Phone No.: (855) 87 669 917/ (855) 97 996 0113
E-mail:nanxin @nanxinchemical.com
联系人Contact： 董文 Dong Wen

缅甸南欣有限公司
MYANMAR NANXIN CO.,LTD
地址：缅甸仰光兰达雅南洼地花园6堡B23区12号
Add:No. 12 Block 23. 6 Ward Nawaday Garden. Housing Hlaing Tar Yar Township Yangon Myanmar Myanmar Nan Xin Co., Ltd.
Phone No.: 09688677888
E-mail:nanxin@nanxinchemical.com
联系人Contact：喻春光 Steven Yu

越南南方华坚有限公司
HUA JIAN NANXIN(VN)CO.,LTD
地址：越南胡志明市宜安坊召辽市区6A路02号地图2986土地段
Add: Land plot 2986, map sheet 02, road number 6A, Chieu Lieu Quarter, Di An Ward, Ho Chi Minh City.
Phone No.: 0937139809
联系人Contact: 戴学勤 Xueqin Dai

孟加拉南欣有限公司
BENGAL NANXIN CO., LIMITED
地址：孟加拉国达卡第3区33号巴利大厦5楼
Add：Baly Complex 5th Floor,Plot33,Sector 3, Uttara,Dhaka 1230
Phone No.: +880 01789905497 +86 13686099620
联系人Contact：王坤 Rocky Wang

印尼南欣有限公司
PT NANXIN RESIN INDONESIA
地址：印尼万丹省唐格朗市 芝特拉拉雅Ecopolis 商业区 Ruko VD-5 区块132号
Add：Ruko Ecopolis Blok VD-5 No 132- Citra Raya Tangerang,Banten 157111
Phone No.: 082210995178
E-mail:nanxin@nanxinchemical.com
联系人Contact：许辉华 Huihua Xu

新加坡南欣有限公司
SINGAPORE NANXIN PET. LIMITED
地址：新加坡罗宾逊路112号03-01
Add： 112 ROBINSON ROAD #03-01 ROBINSON112
Phone No.: 03271834364
E-mail:nanxin@nanxinchemical.com
联系人Contact：Leele Li

巴基斯坦南欣有限公司
NANXIN CHEMICAL (SMC-PRIVATE) LIMITED
地址：巴基斯坦旁遮普省拉合尔市DHA第一期M区126/2号
Add： NO.126/2,Block M,Phase1,DHA Lahore Cantt
Phone No.: +86 16655229529 +92 03271834364
联系人Contact： 余治钱 Lambert Yu